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		DIMENSIONS ARE IN INCHES	DRAWN					
		TOLERANCES:	CHECKED					
		FRACTIONAL ±	ENG APPR.					
		ANGULAR: MACH ± BEND ±	MFG APPR.					
		TWO PLACE DECIMAL ±	COMMENTS:			SIZE	DWG. NO.	REV
		THREE PLACE DECIMAL ±				A	2016KO	
		INTERPRET GEOMETRIC TOLERANCING PER:						
		MATERIAL						
		FINISH						
NEXT ASSY	USED ON							
APPLICATION		DO NOT SCALE DRAWING				SCALE: 1:50	WEIGHT:	SHEET 1 OF 14

5

4

3

2

1

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	Particle Board 4' x 4' x 3/8" thick	or similar - can be cut from two 4' x 8' sheets	4
2	FRP 4' x 4'	White, Lowes Item # 8566 - can be cut from two 4' x 8' sheets	4
3-17	10 foot long PVC	1" SCH 40	7
18	Plywood	12" x 39" x 1/4" thick	4
19-23	10 foot long PVC	0.5" ID SCH 40	3
24	PVC T Connector	1"ID SCH 40	18
25	PVC Elbow	1" ID SCH 40	12
26	PVC Coupler	1" ID SCH 40	8
27	Black duct tape roll	Duck brand	2
28	white duct tape roll	Duck brand	12
29	0.5 inch PVC Elbow	0.5" ID SCH 40	10
30	0.5 inch PVC Coupler	0.5" ID SCH 40	2
31	Blue duct tape roll	Duck brand - Blue - 1304959	2
32	Pink duct tape roll	Duck brand - Funky Flamingo - 868088	2
33	FRP Divider 48" long	White - can be cut from one 8' long part	2
34	Clear Plastic Clipboard	9" x 12"	2

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APPLICATION		DO NOT SCALE DRAWING						
						SCALE: 1:50	WEIGHT:	SHEET 2 OF 14

1" ID PVC Cut List

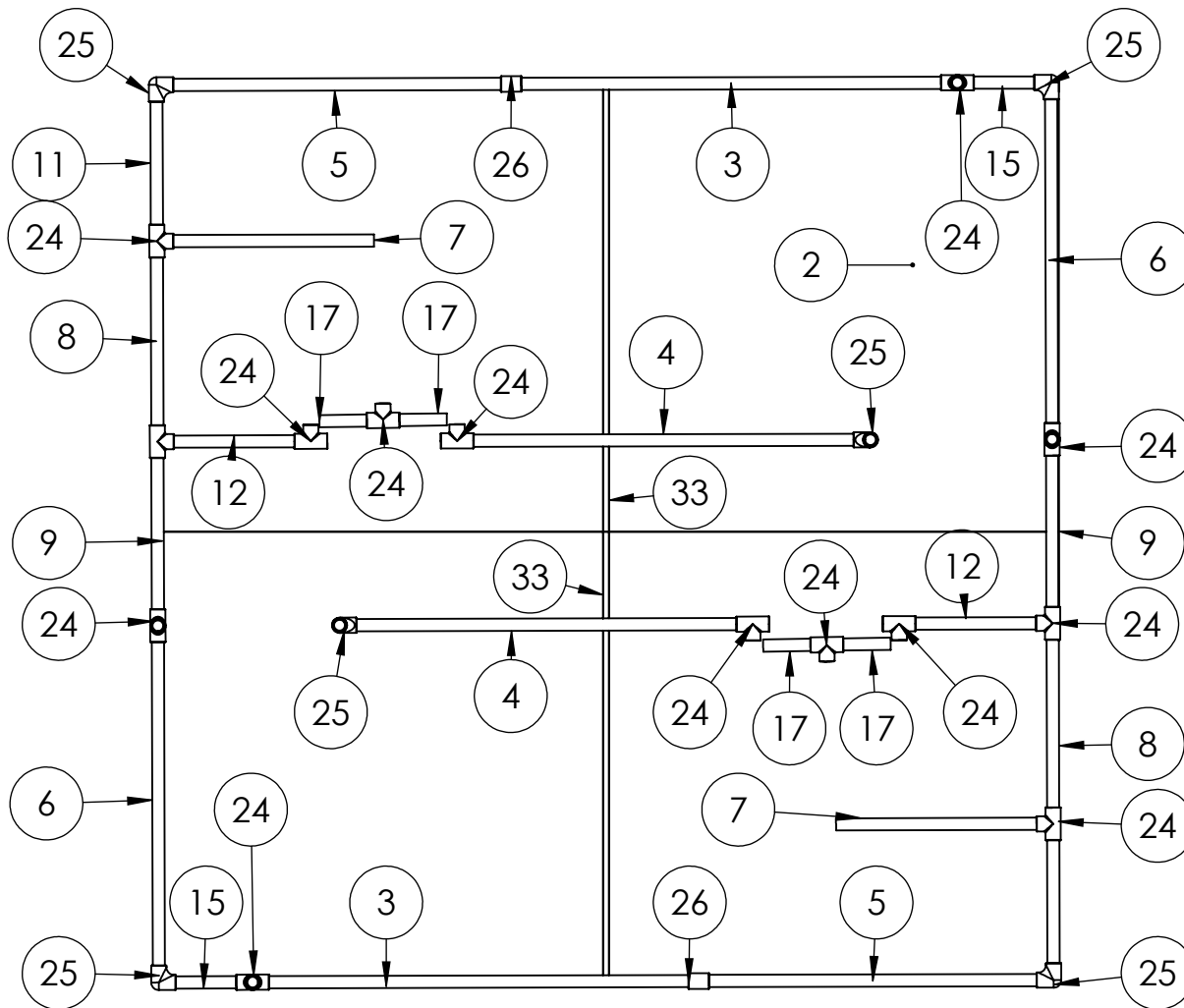
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
3	46.500 inch PVC	1" ID SCH 40	2
4	42.250 inch PVC	1" ID SCH 40	2
5	36.750 inch PVC	1" ID SCH 40	2
6	36.125 inch PVC	1" ID SCH 40	2
7	22.250 inch PVC	1" ID SCH 40	2
8	19.750 inch PVC	1" ID SCH 40	2
9	18.000 inch PVC	1" ID SCH 40	2
10	17.750 inch PVC	1" ID SCH 40	2
11	15.000 inch PVC	1" ID SCH 40	2
12	14.750 inch PVC	1" ID SCH 40	2
13	12.250 inch PVC	1" ID SCH 40	6
14	10.875 inch PVC	1" ID SCH 40	2
15	8.375 inch PVC	1" ID SCH 40	4
16	08.250 inch PVC	1" ID SCH 40	2
17	06.000 inch PVC	1" ID SCH 40	8

0.5" ID PVC Cut List

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
19	39.000 inch PVC	0.5" ID SCH 40	4
20	36.875 inch PVC	0.5" ID SCH 40	2
21	24.625 inch PVC	0.5" ID SCH 40	2
22	9.875 inch PVC	0.5" ID SCH 40	2
23	9.000 inch PVC	0.5" ID SCH 40	2

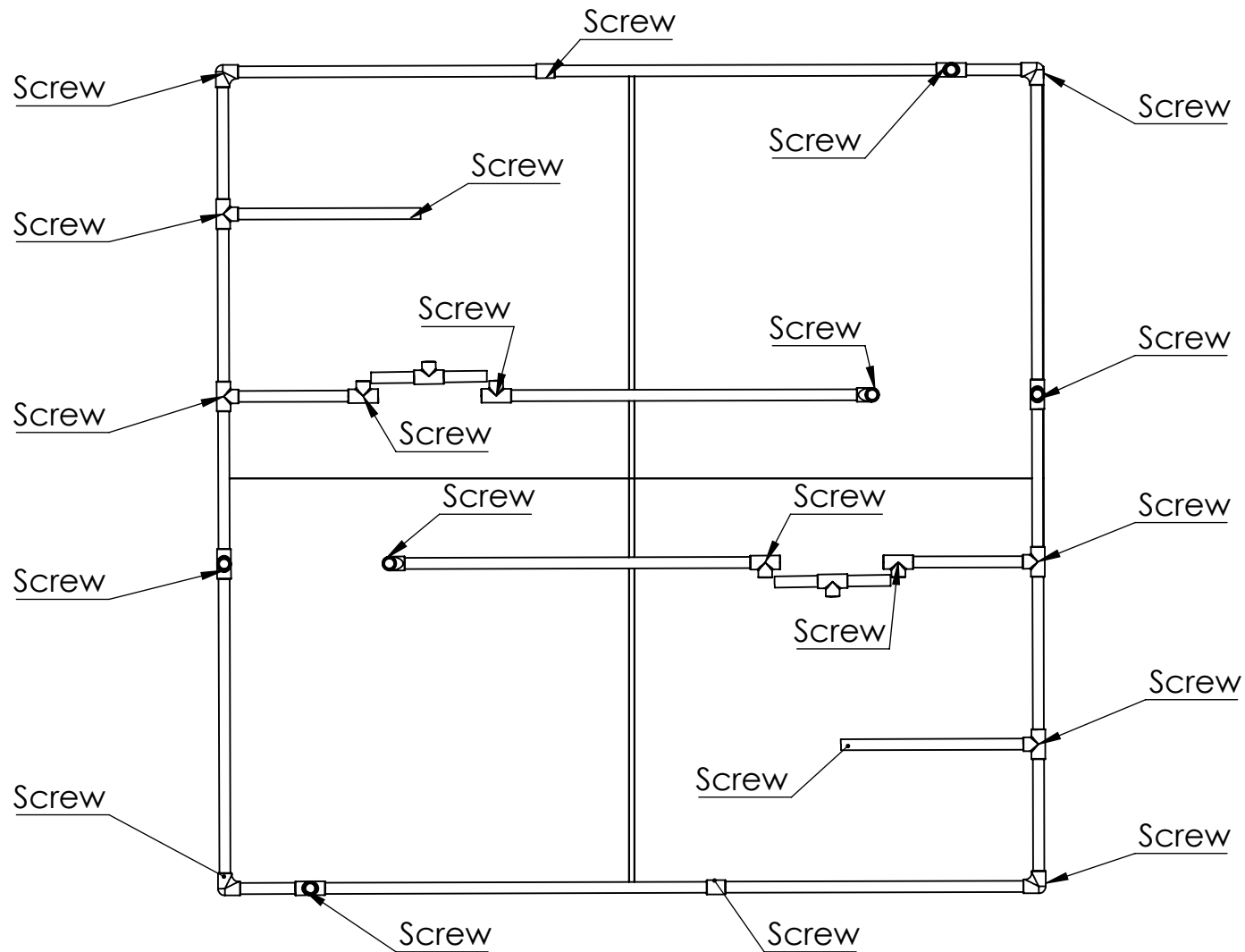
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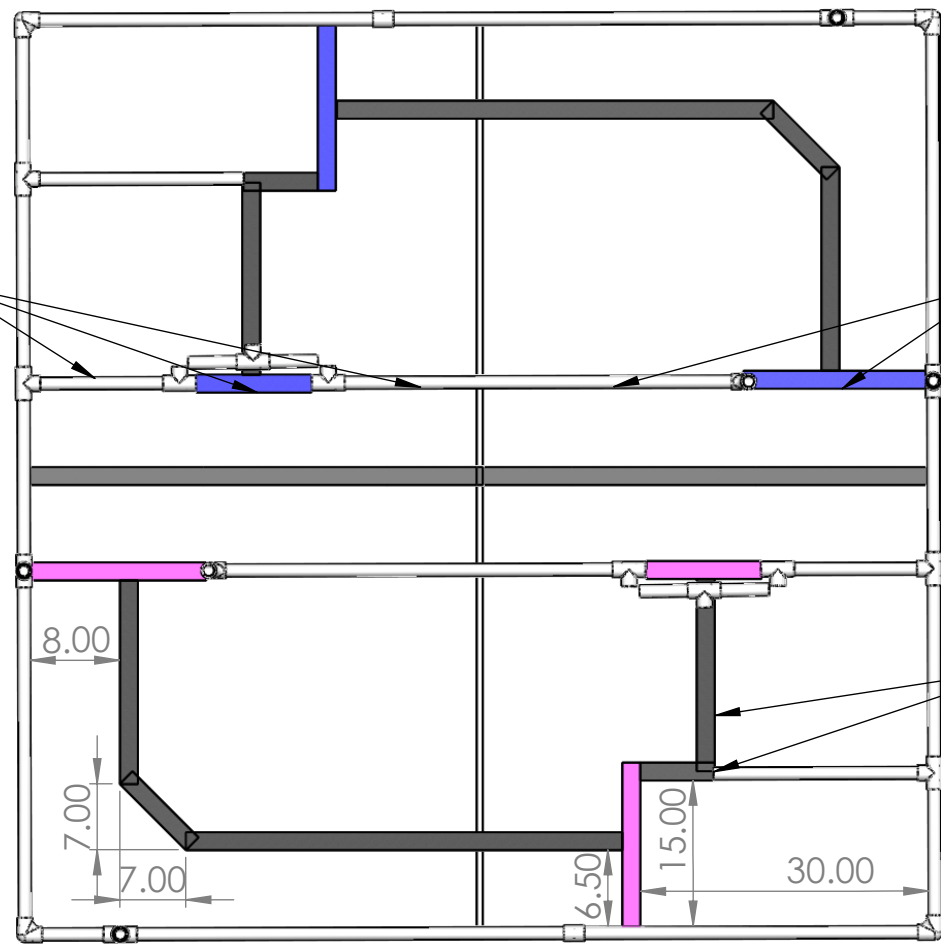
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						SHEET 5 OF 14	

Aligned with
edge of PVC

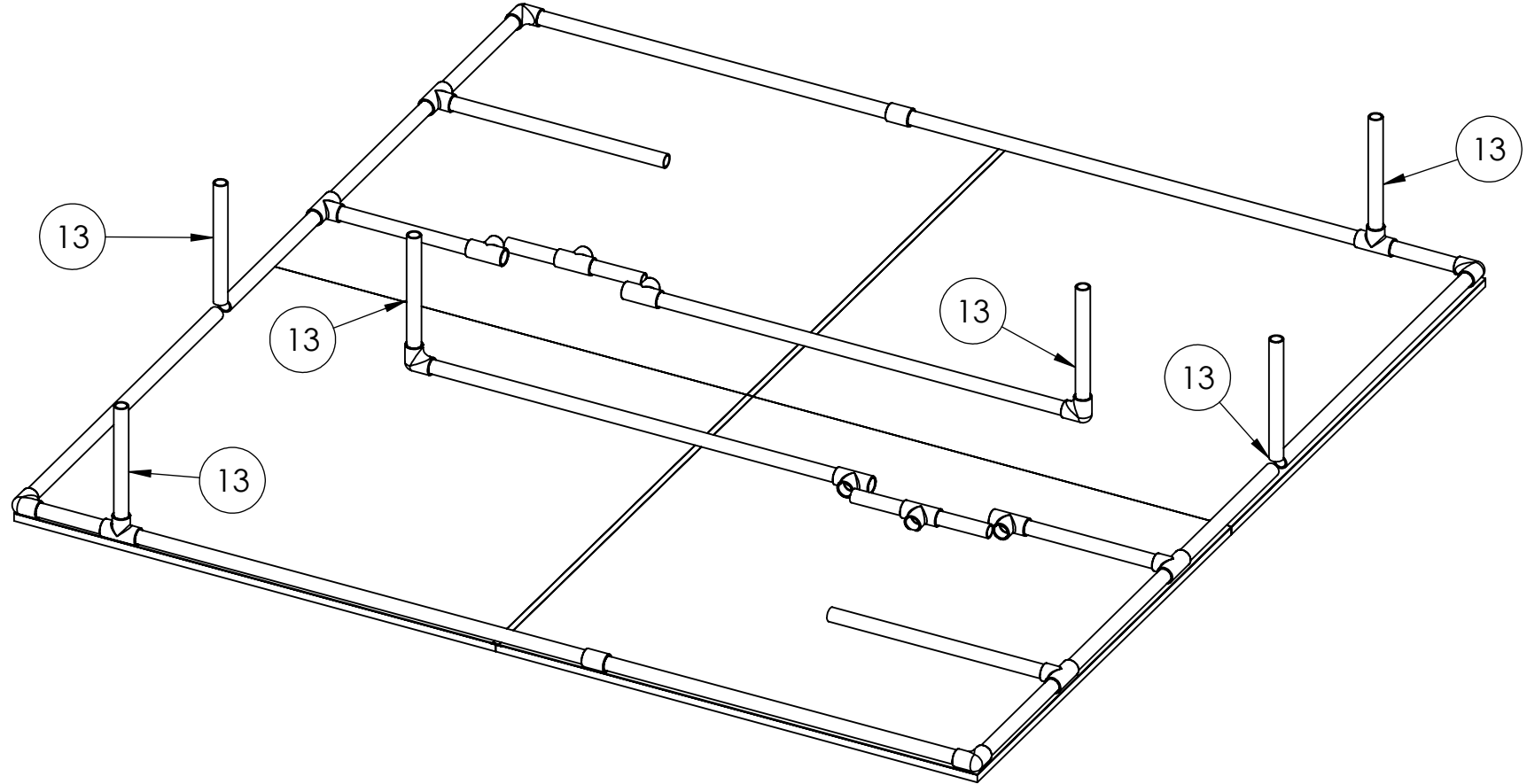
Aligned with
edge of PVC

Aligned with
edge of PVC



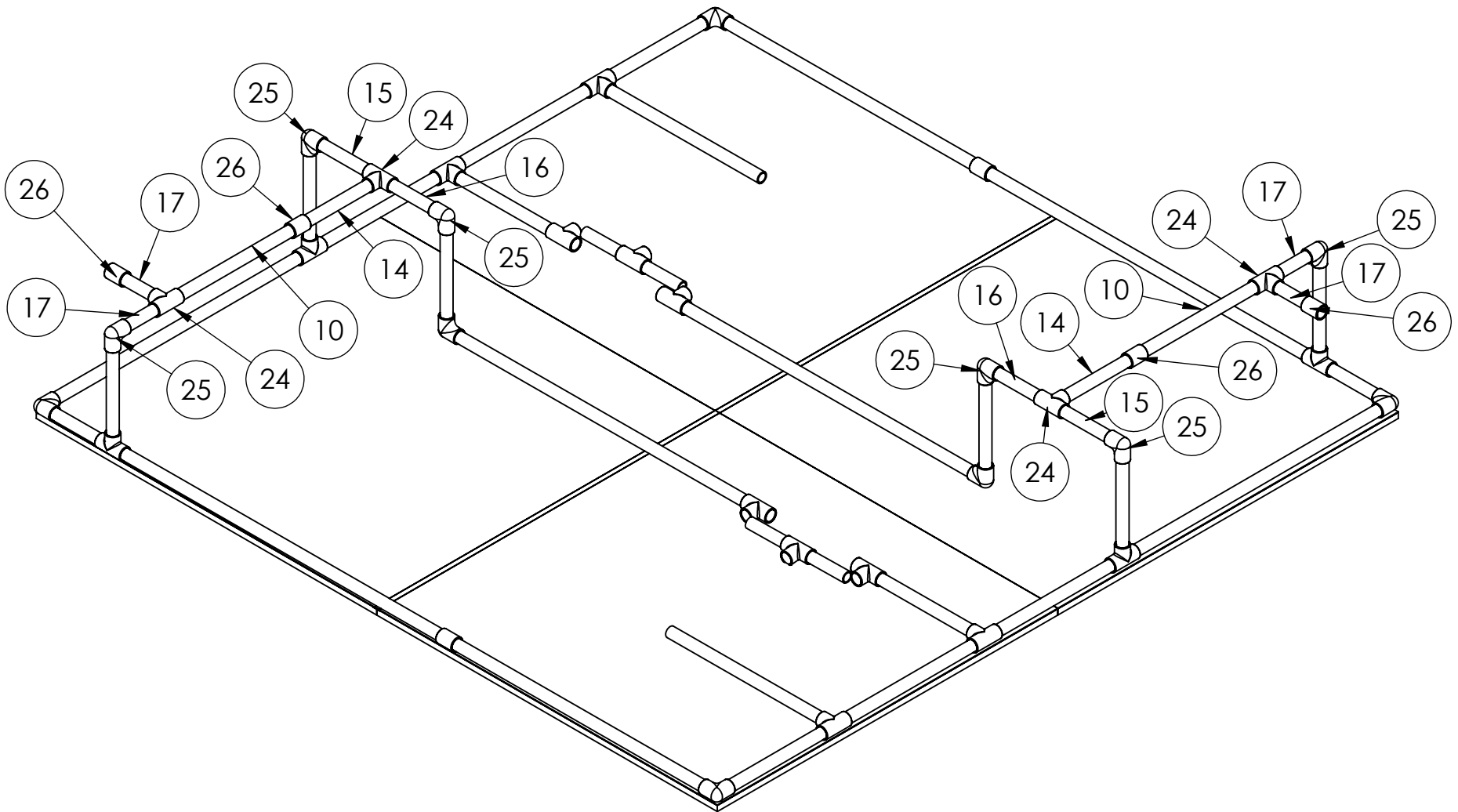
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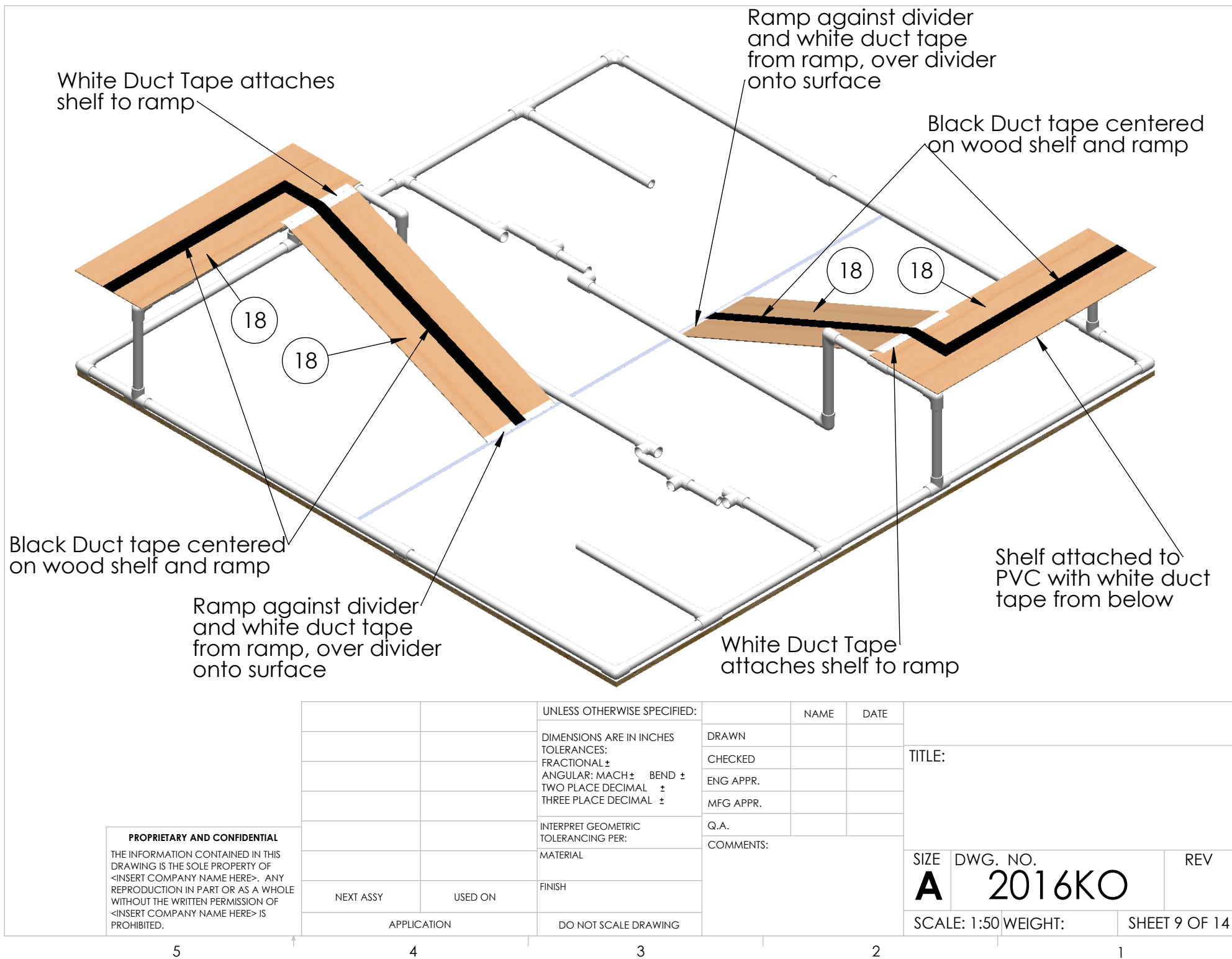
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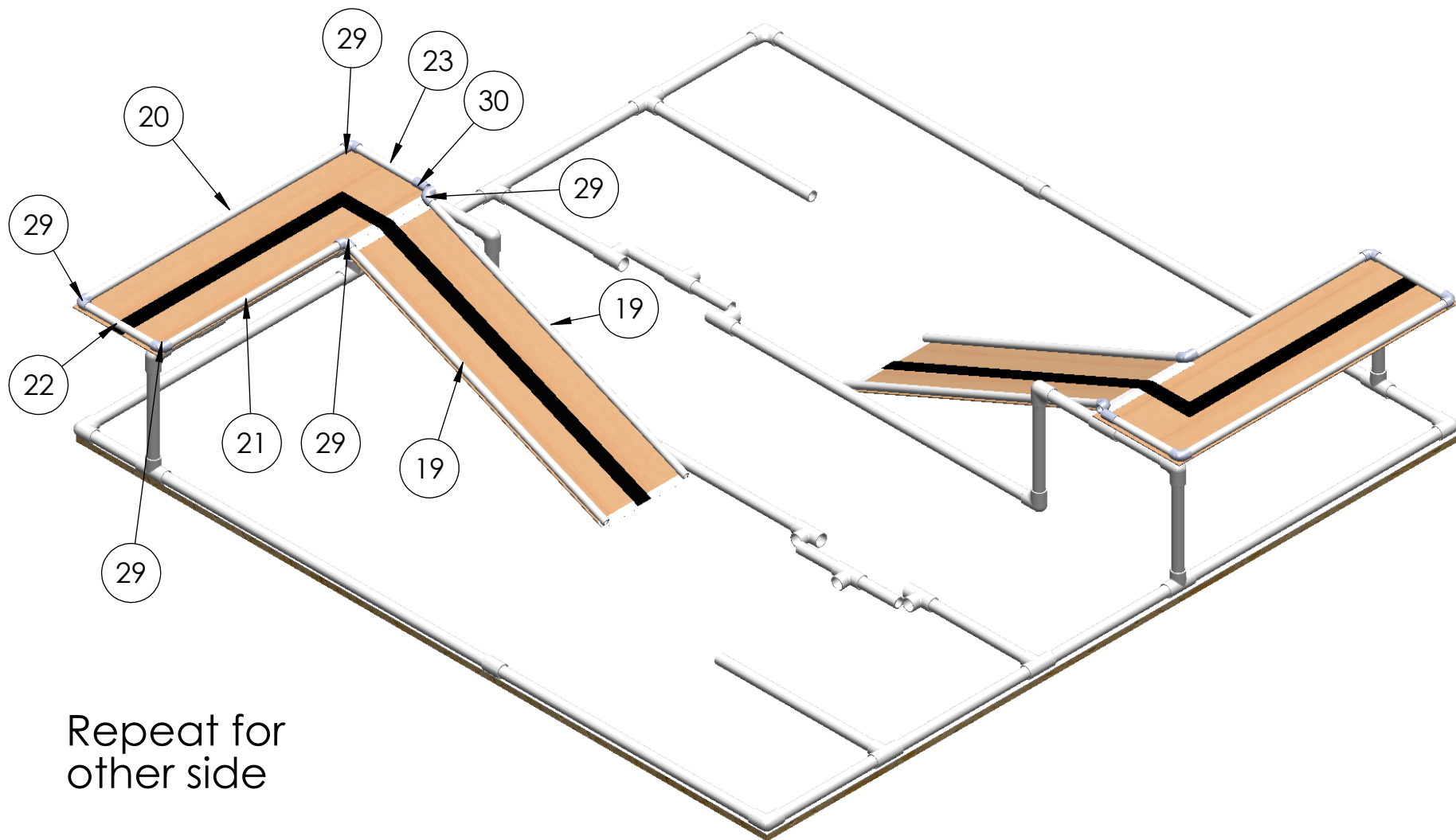
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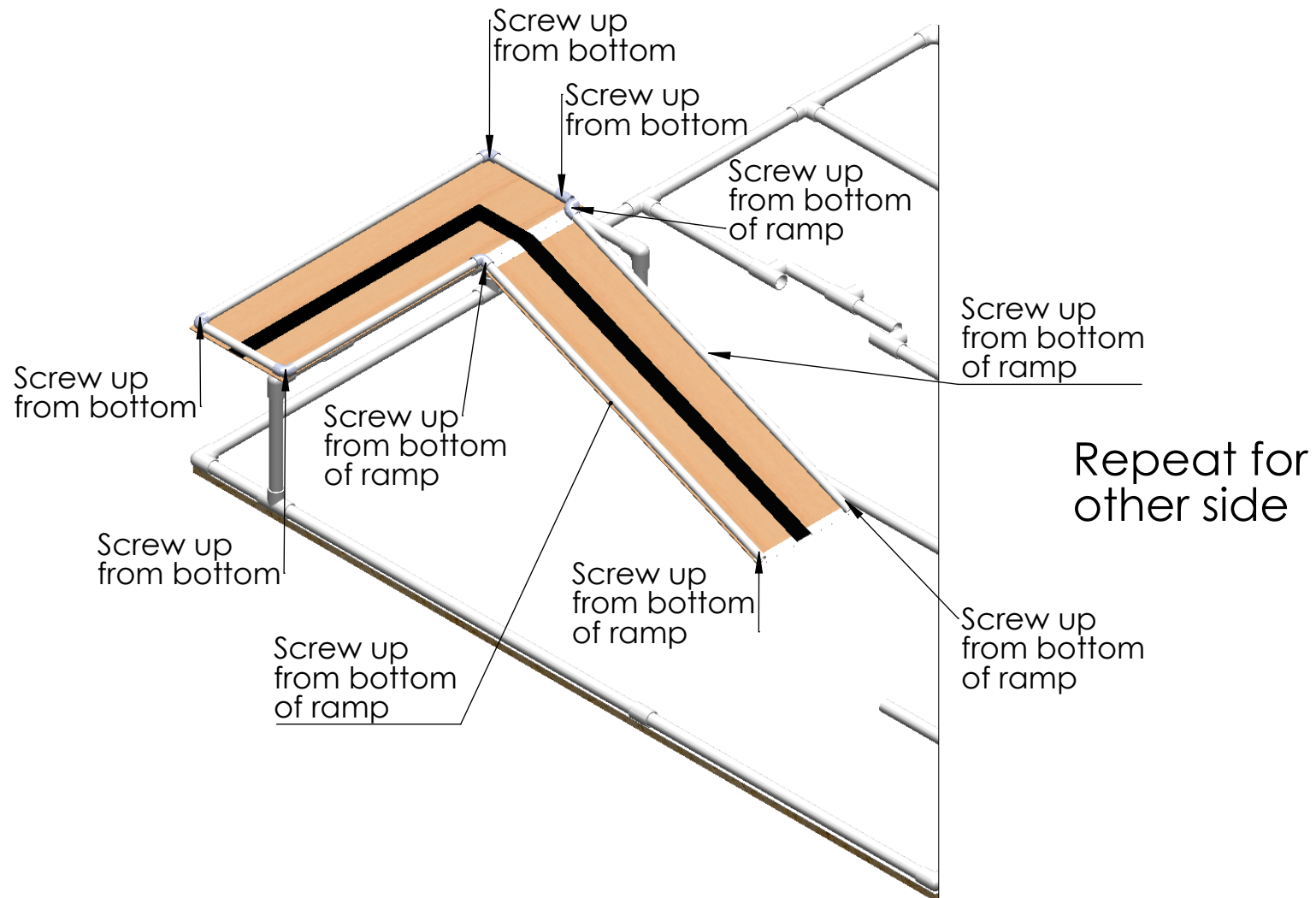




Repeat for
other side

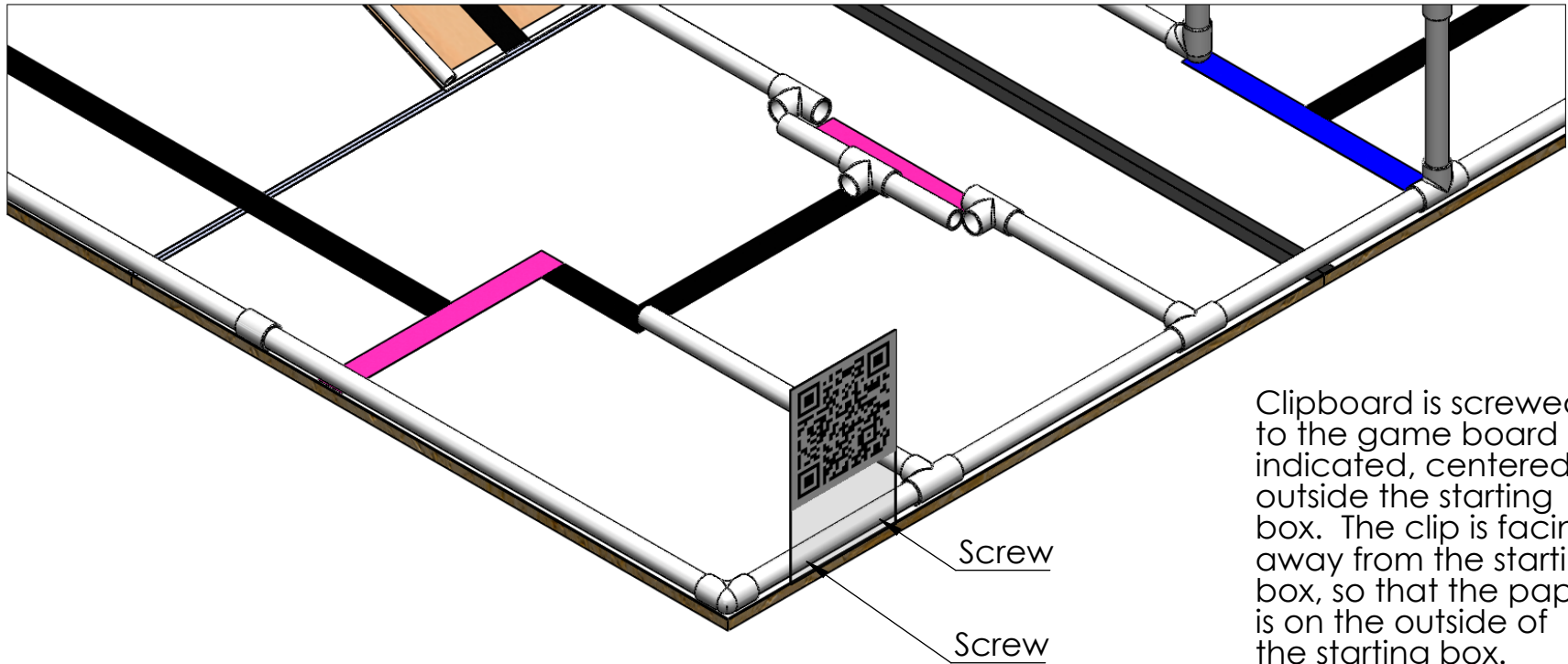
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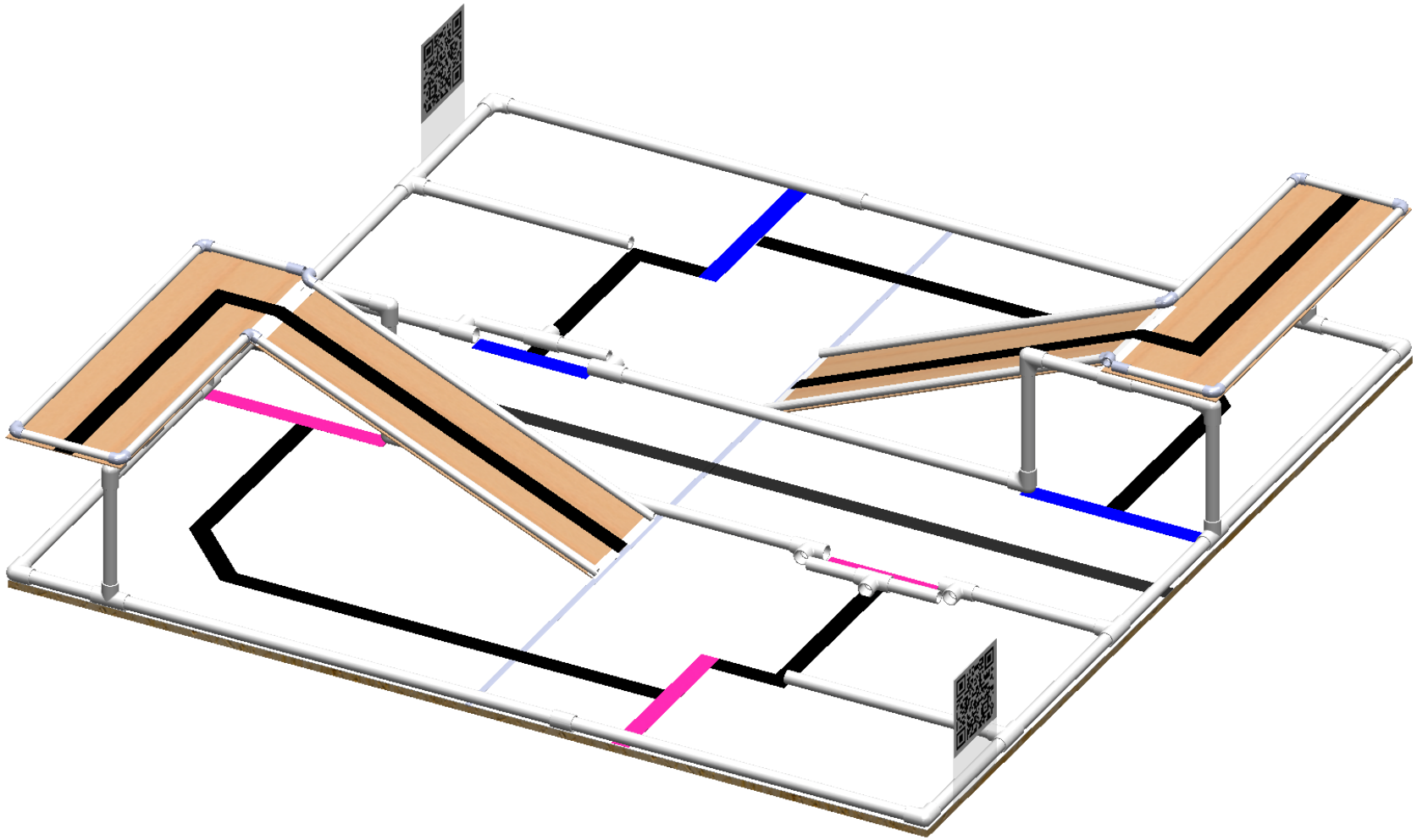


Clipboard is screwed to the game board as indicated, centered outside the starting box. The clip is facing away from the starting box, so that the paper is on the outside of the starting box.

A 9" x 12" piece of plastic or wood can be used in practice with a binder clip to hold the paper.

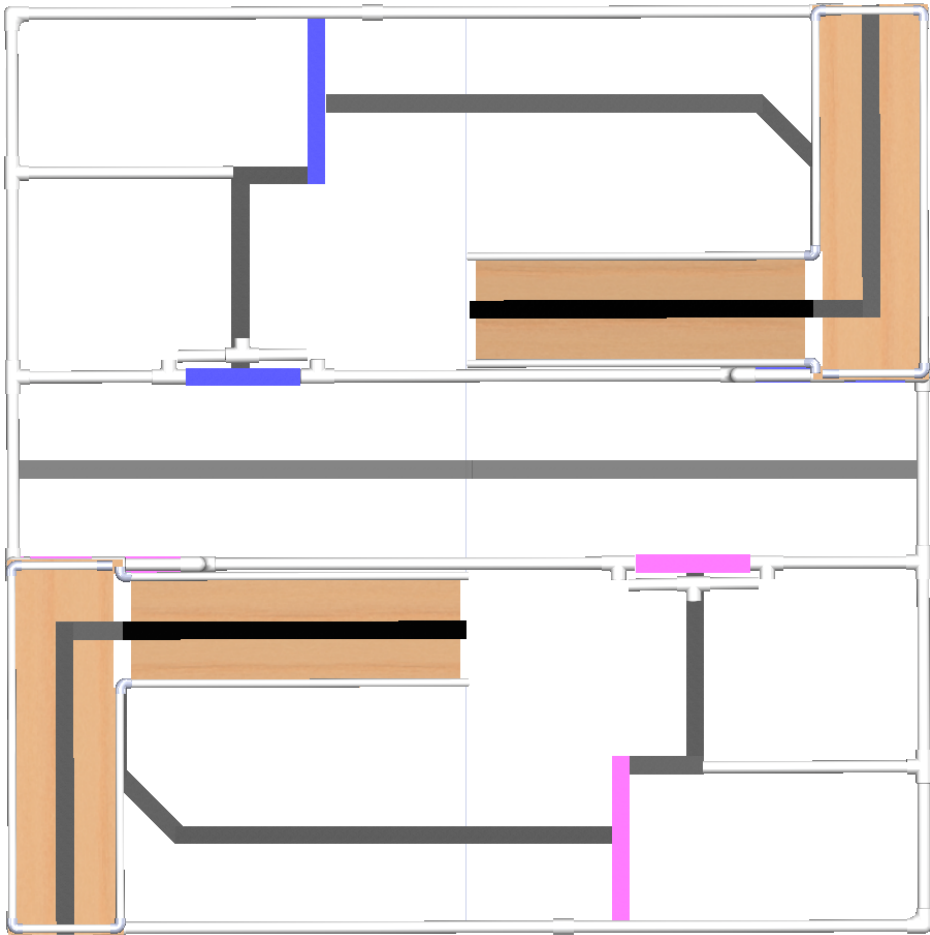
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